

# Adds Performance, Life and Value to these Automotive Products.

**Powertrain** ABS Alternator Caliper Clutch Condenser CV Joint Differential Drum Brakes Fuel System Idler Pulley Idle Air Actuator Master Cylinder Shifters Slip Yokes Supercharger Throttle Plate Transfer Case **U** Joints Water Pump Wheel Bearings

**Switches** Airbag Cutoff Climate Control Dash panel Dimmer **Dual Stalk** Hazard Headlamp Ignition Multifunction Power Lock Power Mirror Power Seat Reading Lamp Rear Defrost TRS Trunk Release Turn Signal Window Lift

## Steering/Suspension

**Ball Joint** Idler Arm Intermediate Shaft Manual Steering Pitman Arm Power Steering Gear Rack and Pinion Steering Shaft Bearings Shock Absorbers Stabilizer Bushings Steering Yoke Strut Bearing Tie Rods Tilt and Telescope

## Sensors

Exhaust Gas Recirculating Fuel Level Oxygen Oil Pressure **Pedal Position** Power Mirror Position Seat Position Steering Position Suspension Position Temperature Throttle Position Transmission Speed Wheel Speed

## **Actuators**

ABS Air Bag Clock Spring Climate Control Cup Holders Door Lock **Exterior Mirror Grab Handles** Hinges **Key Cylinders** Latches Pedals Power Sliding Door **PRNDL Seat Position** Springs Vent Controls Visors

Window Lift

## **Motors**

ABS Antenna Cooling Fan Electric Brake Electric Steering ETC Fuel Pump **HVAC Blower** Power Mirror Seat Starter Sunroof Suspension Trunk Pulldown Window Wiper

## **Cables**

Brake Climate Control Clutch Exterior Mirror Fuel Door Release Hood Release Parking Brake Seat Recline Speedometer Sunroof Throttle Transmission Trunk Release Window Regulator

### Connectors

ABS Airbaa Alternator Battery Cooling Fan ECM/ECU **EGR** Firewall Fuel Sender Headlamp/Tail Lamp Mass Air Flow Multifunction Switch 02 Speakers Starter **TPS** TRS Wheel Speed Sensor

#### SYNTHETIC OILS COMMONLY USED AT NYE **Synthetic Oils** Temp Range (°C) **Key Characteristics/Typical Applications** Compared to PAO and diesters, offer improved hydrolytic, thermal, and oxidative stability. Good **Alkylated Naphthalenes (AN)** -30 to 180 blendstock for polyalphaolefins requiring high stability under extreme conditions. Highly specialized fluid that combines the low vapor pressure of a PFPE with the lubricity and Pennzane® from Shell (MAC) -45 to 125 film strength of a PAO. Typically used in aerospace and critical vacuum applications. Extremely stable, nonflammable, chemically inert, low vapor pressure fluids. Used in extreme Perfluoropolyethers (PFPE) -90 to 250 environments and to avoid plastic and elastomer compatibility problems. Stable, lubricious fluids compatible with most plastics and elastomers. A drop-in replacement Polyalphaolefins (PAO) -60 to 125 for petroleum, it's used in countless applications in many industries. Good load-carrying ability, compatible with most elastomers, non-carbonizing. Often used in **Polyglycols** -40 to 125 arcing switches. Radiation, chemical, and acid-resistant fluids. Traditionally used for noble-metal connectors and Polyphenylethers (PPE) +10 to 250 high-temperature mechanical components. Stable fluids with good wetting characteristics. Commonly used with plastic gears, control **Silicones** -70 to 200 cables, and seals. Excellent wear resistance, stable, affinity for metals, handles heavy loads. Great for loaded

COMPATIBLETY OF		_			_	_		Plas	tics										E	last	ome	r			[				Sol	vent			
COMPATIBILITY OF SYNTHETIC BASE OILS  G Good F Fair P Poor S Soluble W Weakly soluble V Varies with grade Insoluble	Acetal (POM)	ABS	Phenolic (PF)	Polyamide-imide (PAI)	Polyamide (nylon) (PA)	Polycarbonate (PC)	Polyester	Polyetherimide	Polyethylene (PE)	Polyimide (TPI)	Polyphenylene oxide (PPO)	Polystyrene	Polysulfone (PSU)	PTFE	Polyvinyl chloride (PVC)	Terephthalate (PBT)	Buna S	Butyl	EPDM, EPR	Fluoroelastomer	Natural Rubber	Neoprene	Nitrile	Silicone		Water	Water plus detergent	Isopropanol	Methanol	Mineral Spirits	Fluoroalkane	Hydrofluorocarbon	Hydrofluoroether
Synthetic Hydrocarbon Includes: polyalphaolefin (PAO) Viscosity Index (VI) = 125-250	G	G	G	G	G	G	G	G	F	G	G	F	G	G	F	G	Р	Р	Р	G	Р	G	G	F		I	W	1	I	S	ı	I	ı
Polyglycol Polyether Viscosity Index (VI) = 160-220	G	Р	G	G	G	Р	Р	G	F	G	Р	G	Р	G	Р	G	Р	Р	G	G	Р	Р	F	G		٧	w	٧	V	S	ı	ı	ı
Ester Diester, polyolester Viscosity Index (VI) = 120-150	G	Р	G	G	G	Р	Р	G	F	G	Р	Р	Р	G	Р	G	Р	Р	F	G	Р	Р	F	F		ı	W	1	ı	S	ı	I	ı
Silicone Dimethyl-, phenyl-, halogenated Viscosity Index (VI) = 200-650	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	Р		I	W	1	ı	S	ı	I	ı
Multiplyalkylated Cyclopentane Pennzane from Shell Viscosity Index (VI) = 135	G	G	G	G	G	G	G	G	F	G	G	F	G	G	F	G	Р	Р	Р	G	Р	G	G	F		I	W	1	ı	S	ı	I	ı
Perfluoropolyether PFPE Viscosity Index (VI) = 100-350	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G		ı	w	ı	I	ı	S	٧	V
Polyphenylether PPE Viscosity Index (VI) = 40-60	G	Р	G	G	G	Р	Р	G	F	G	Р	Р	Р	G	Р	G	Р	Р	F	G	Р	Р	F	F		I	w	1	ı	S	ı	I	1

GREASE GELLANTS COMMONLY USED AT NYE									
Gellants are selected for their water and salt-water resistance, thermal stability, thickening efficiency, lubricity, and shear stabulity.									
Organic Soaps	Organic Non-Soaps								
Lithium	Urea								
Lithium Complex	PTFE								
Sodium	Inorganic								
Sodium Complex	Bentonite Clay								
Calcium	Silica								
Calcium Complex	Hydrophobic Silica								

GREASE STIFFNESS ANALOGS									
NLGI Grade	Penetration (worked, 60x)	Analog (unworked)							
000	445 - 475	Ketchup							
00	400 - 430	Applesauce							
0	355 - 385	Brown mustard							
1	310 - 340	Tomato paste							
2	265 - 295	Peanut butter							
3	220 - 250	Veg. shortening							
4	175 - 205	Frozen yogurt							
5	130 - 160	Smooth paté							
6	85 - 115	Cheese spread							

### **LUBRICANT ADDITIVES COMMONLY USED AT NYE**

Metal Oxide

**Aluminum Complex** 

Additive Type	Capabilities
Antioxidant	Prolongs life of base oil
Antiwear (EP)	Chemically active protection of loaded metal surfaces
Antirust	Slows rusting of iron alloys
Anticorrosion	Slows corrosion of non-noble metals
Filler	Thermal/electrical conductivity, special physical properties
Fortifier (EP)	Solids burnish into loaded surface under extreme pressures
Lubricity	Reduces coefficient of friction, starting torque or stick/slip
VI Modifier	Reduces rate of change of viscosity with temperature
Pour Point	Improves lower temperature limit
Dye	Visual/UV markers as inspection/assembly aids

OF COMMON FLUIDS										
Material										
Gum Rubber										
oum nubber										
Honey										
Castor Oil										
SAE 10 Motor Oil										
Milk										
Water										

Acetone

KINEMATIC VISCOSITY

.40

#### CALCULATING THE APPROXIMATE UNIT COST OF SYNTHETIC GREASE IN U.S. DOLLARS

	Amou Grease Pe (dia. in	r Device	Volume (cc)	lbs./100,l Low Density (1gm/cc)	000 Units High Density (2gm/cc)	Grease Cost Per Device LD@\$10/lb.					
	•	1	0.0003	0.066	0.13	\$0.000006	\$0.00013				
	•	2	0.0021	0.46	0.93	\$0.00005	\$0.0009				
	•	3	0.007	1.54	3.09	\$0.00015	\$0.003				
		5	0.033	7.3	14.6	\$0.0007	\$0.015				
(		10	0.26	57.3	114.6	\$0.006	\$0.11				

**Synthetic Esters** 

-65 to 150